POZNAN UNIVERSITY OF TECHNOLOGY



EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

COURSE DESCRIPTION CARD - SYLLABUS

Course name

Control of manufacturing processes

Course

Field of study Year/Semester

Management and production engineering 2/4

Area of study (specialization) Profile of study

Production systems general academic
Level of study Course offered in

Second-cycle studies polish

Form of study Requirements

part-time elective

Number of hours

Lecture Laboratory classes Other (e.g. online)

20

Tutorials Projects/seminars

20

Number of credit points

4

Lecturers

Responsible for the course/lecturer: Responsible for the course/lecturer:

prof. Marek Szostak dr Robert Sika

email: marek.szostak@put.poznan.pl email: robert.sika@put.poznan.pl

ph. +48 61 665 28 31 ph. +48 61 665 24 59

Faculty of Mechanical Engineering Faculty of Mechanical Engineering

Piotrowo 3, 60-965 Poznań Piotrowo 3, 60-965 Poznań

Prerequisites

Basic knowledge in the field of machine building, material processing technology, physical measurement methods.

Course objective

Understanding the possible methods of controlling manufacturing processes in waste-free technologies.

Course-related learning outcomes

Knowledge

- 1. Student should identify processes of production of products without technology.
- 2. Student should explain the processes taking place during production of products.

POZNAN UNIVERSITY OF TECHNOLOGY



EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

3. The student should choose methods of controlling the processes of production of products.

Skills

- 1. Student is able to analyze the course of the manufacturing process.
- 2. Student can define possible causes of disturbances in the process of manufacturing the product and can propose the necessary changes in the production system.
- 3. Student can choose the technological parameters of the manufacturing process.
- 4. Student can control the production process.

Social competences

- 1. Student is aware of the role of manufacturing processes in economy and human life.
- 2. Student shows active attitude in creation of product manufacturing processes.
- 3. Student is determined to achieve his goals.
- 4. Student is able to evaluate the quality and economics of product manufacturing processes.

Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture:

Written examination at the end of the semester (credit at least 50.1% correct answers). To 50.0% - 2 (F), from 50.1% to 60.0% - 3 (E) from 60.1% to 70.0% - 3.5 (D) from 70.1% to 80% 4.0(C) from 80.1% to 90.0% - 4.5 (B), from 90.1% - 5.0 (A).

Exercise:

Assignment based on the report of each exercise as instructed by the instructor (positive assessment of all exercises).

Project:

Assignment based on the evaluation of an individual or group project.

Programme content

Lecture:

- 1. Manufacturing processes used in plastics processing and molding technologies.
- 2. Phenomena occurring as a result of various product manufacturing processes.
- 3. Specificity of individual manufacturing processes and their applicability in industrial practice.
- 4. Influence of technological parameters of manufacturing processes on properties of products obtained.

POZNAN UNIVERSITY OF TECHNOLOGY



EUROPEAN CREDIT TRANSFER AND ACCUMULATION SYSTEM (ECTS)

pl. M. Skłodowskiej-Curie 5, 60-965 Poznań

Exercise:

- 1. Selection of manufacturing technology according to the requirements of the product.
- 2. Selection of technological parameters for different manufacturing processes.
- 3. Selection of machines, equipment and tools for the implementation of the selected manufacturing process.

Project:

- 1. Development of a technological process for the execution of a selected metal product or from polymeric materials.
- 2. Selection of materials and technological parameters for the selected manufacturing process.
- 3. Selection of machines and technological devices for the production of the selected product.

Teaching methods

Lecture: multimedia presentation illustrated with examples given on the board, solving problems.

Project: problem solving, practical exercises, discussion, workshops, integration games, case studies

Exercises: solving practical problems, searching for sources, team work, discussion.

Bibliography

Basic

- 1. Praca zbiorowa. Poradnik "Tworzywa sztuczne", WNT, Warszawa 2006
- 2. A. Tabor, Odlewnictwo, Wyd. Politechniki Krakowskiej, Kraków 2007

Additional

- 1. Haponiuk J.T.; Tworzywa sztuczne w praktyce; Wyd. Verlag Dashofer, Warszawa 2008
- 2. M.Perzyk i inni , Materiały do projektowania procesów odlewniczych, PWN Warszawa 1990

Breakdown of average student's workload

| | Hours | ECTS |
|----------------------------------------------------------------------------------|-------|------|
| Total workload | 100 | 4,0 |
| Classes requiring direct contact with the teacher | 40 | 2,0 |
| Student's own work (literature studies, preparation for laboratory | 60 | 2,0 |
| classes/tutorials, preparation for tests/exam, project preparation) ¹ | | |

¹ delete or add other activities as appropriate